

Asia Pacific Region Only

PARTS LIST INTRAAX® AANT Trailer Suspension

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Document Interactivity

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INTRODUCTION

The purpose of this parts list is to document the available repair parts, accessories, special tools and lubricants available for the Hendrickson AANT230 INTRAAX® (Integrated Axle Assembly) suspension system.

The major components included in this parts list is as follows:

- AANT230 INTRAAX Axle Assemblies (HALFTRAAX™)
- Air springs, relevant mounting hardware and fasteners
- Shock Absorbers, relevant mounting hardware and fasteners
- Frame Hangers
- QUIK-ALIGN® hardware and fasteners
- Height Control Valve (HCV) system
- Axle lift system

Parts published in this parts bulletin are the latest available parts. Unless otherwise noted, they are functionally equivalent to, or better than, the originally supplied components.

This parts list should be used in conjunction with:

- [97114-100 Trailer Wheel End Systems Parts List](#)
- [97114-097 Trailer Brake Systems Parts List](#)

NOTE: All quantities listed within this parts list are as applicable for a single axle.

ABBREVIATIONS

Abbreviations used in this document may include the following terms:

- AR – As Required
- ARL – Auxiliary Rebound Limiter
- Assy – Assembly
- HCV – Height Control Valve
- NSS – Not Serviced Separately
- NZ – New Zealand
- PCD – Pitch Circle Diameter
- TFB™ – TRI-FUNCTIONAL™ Bush
- UBL™ – UNDER BEAM LIFT™ Axle Lift System



AXLE AND SUSPENSION IDENTIFICATION

To assist with the identification of an INTRAAAX® axle or suspension system, reference should be made to the axle identification plate (refer to [Figure 1](#)) and suspension assembly number plate (refer to [Figure 2](#)).



Figure 1: Axle ID Plate



Figure 2: Assembly Plate

AXLE ID PLATE

The axle ID plate is usually located on the inboard side of the left-hand trailing arm and provides the following:

- MODEL
- DESCRIPTION
- CUSTOMER PART NUMBER
- AXLE SERIAL NUMBER
- AXLE CAPACITY

The axle serial number (e.g. SK1804270629) provides the following details:

MANUFACTURING PLANT IDENTIFIER

The first two digits of the axle serial number identify the manufacturing plant that originally manufactured the HALFTRAAX™ Assembly as follows:

- SK – Somerset Kentucky
- LI – Lebanon Indiana
- CO – Canton Ohio

DATE OF MANUFACTURE

The third to eighth digits of the axle serial number identify the date the HALFTRAAX Assembly was manufactured in date format: Year - Month - Date. For example, the code 180427 shows that it was manufactured on 27 April 2018.

MANUFACTURING SEQUENCE NUMBER

The final four digits (e.g. 0629) of the axle serial number provide the manufacturing sequence number.

SUSPENSION ASSEMBLY NUMBER PLATE

The suspension assembly number plate is usually located on the inboard side of the right-hand trailing arm. It indicates that the suspension has been assembled in Australia and provides the following:

- RIDE HEIGHT
- ASSEMBLY PART NUMBER
- DATE OF ASSEMBLY

ASSEMBLY NUMBER

The first six digits of the assembly part number identify the suspension system base model, while the remaining digits identify specific options such as wheel end and brake system configuration.

Base Model Identification

| Manufacturer (Digit 1) | TRI-FUNCTIONAL™ Bush Width (Digit 2) | Load Capacity (Digit 3 & 4) | Model (Digit 5) | Specific Option Code (Digit 6) | Tyre Pressure Control (Digit 7) |
|------------------------|--------------------------------------|-----------------------------|-----------------|--------------------------------|---------------------------------|
| H= Hendrickson | N = Narrow 3 Inch (76.2 mm) | 23 = 23,000 lbs (10,430 kg) | T = Top Mount | See below. | C = None P = TIREMAAX™ PRO |

Specific Option Code (Digit 6)

| SOC | Axle Track | Brake Type | Spindle type | Axle Diameter |
|-----|------------|---------------------|---------------|-----------------|
| F | 73 Inch | 15 Inch Drum | HN – Tapered | 5 Inch |
| K | 73 Inch | 16.5 Inch Drum | HN – Tapered | 5.75 Inch (LDA) |
| L | 73 Inch | 16.5 Inch Drum | HP – Parallel | 5.75 Inch (LDA) |
| M | 73 Inch | 377 & 430 mm Disc | HN – Tapered | 5.75 Inch (LDA) |
| V | 73 Inch | 415 mm MAXX22T Disc | HP – Parallel | 5.75 Inch (LDA) |
| X | 83.5 Inch | 430 mm Disc | HP – Parallel | 5.75 Inch (LDA) |

RIDE HEIGHT LABEL

The ride height label (refer to Figure 3) is usually affixed to the trailer frame, and provides an additional means of identification for an INTRAAX® axle or suspension system, as well as confirming system ride height for service purposes.

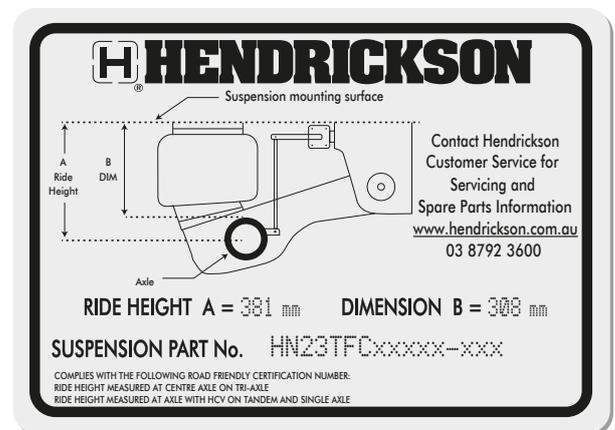


Figure 3: Ride Height Label



AXLE ASSEMBLY

If a replacement HALFTRAAX™ assembly is needed, collect all details from axle identification and assembly plates and then contact Hendrickson customer service who recommend the best and most suitable components to suit your application.

HALFTRAAX™ ASSEMBLY COMPONENTS

All replacement AANT Drum Brake HALFTRAAX™ axle assemblies are supplied complete with the following components:

- TRI-FUNCTIONAL™ Bushes
- S-Cams and tubes
- Air spring pedestals
- Brake anchor pins and bushes

Refer to [Figure 4](#) or detailed view of the AANT drum brake HALFTRAAX assembly as supplied.

All replacement AANT Disc Brake HALFTRAAX axle assemblies are supplied complete with the following components:

- ABS Brake Sensor Locating Bush
- TRI-FUNCTIONAL Bushes (TFB)
- Air spring pedestals (if applicable)

Refer to [Figure 5](#) or detailed view of the AANT disc brake HALFTRAAX assembly as supplied.

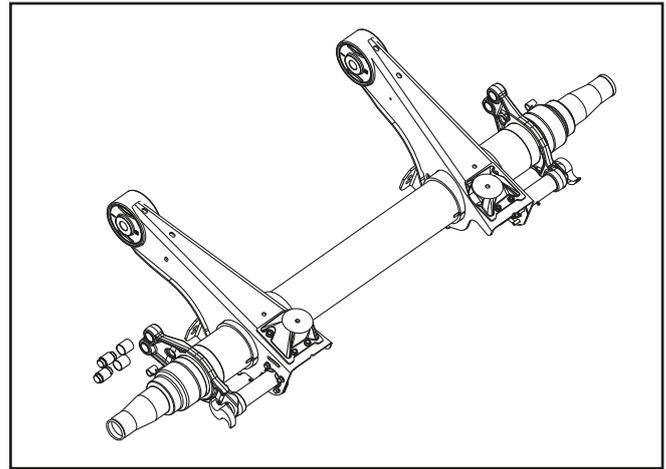


Figure 4: Drum Brake HALFTRAAX

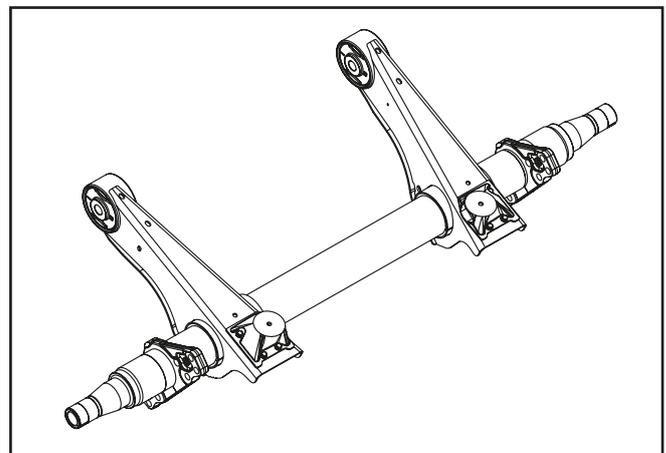


Figure 5: Disc Brake HALFTRAAX

NOTE: Most new HALFTRAAX axle assemblies are the latest design 5.75-inch Large Diameter Axle (LDA). They have severe service camshaft tubes (if drum brake) and are a direct replacement for earlier 5 inch axles. However, if using clamp on brake dust shields, they will need to be updated, to suit the 5.75 inch axles.

All HALFTRAAX assemblies for 12-inch ride height are supplied pre-drilled to mount the air spring directly to the beam and do not include/require air spring pedestals.

HALFTRAAX SPINDLE IDENTIFICATION

AANT INTRAAAX suspension systems are available with HN (Tapered) and HP (Parallel) type spindles. *Refer to Figure 6.*

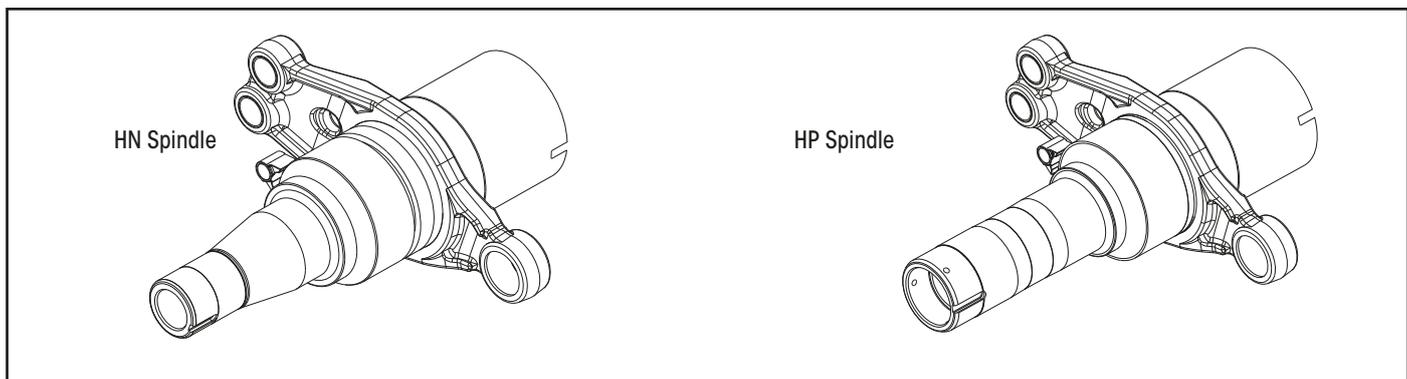


Figure 6: HN Tapered Spindle and HP Parallel Spindle



| HALFTRAAX Number | Description | Notes |
|------------------|---|---------------|
| E1INTSUSP.3576 | HALFTRAAX™ AANT230 73" Track 415 mm MAXX22T Disc HP LDA | Except 12" RH |
| E1INTSUSP.3517 | HALFTRAAX AANT230 73" Track 377/430 mm Disc HN LDA | Except 12" RH |
| 98544-175 | | 12" RH |
| E1INTSUSP.3500 | HALFTRAAX AANT230 73" Track 15" Drum HN 5" | Except 12" RH |
| 98544-121 | | 12" RH |
| E1INTSUSP.3421 | HALFTRAAX AANT230 73" Track 16.5" Drum HN LDA | Except 12" RH |
| 98544-161 | | 12" RH |
| E1INTSUSP.3571 | HALFTRAAX AANT230 73" Track 16.5" Drum HP LDA | Except 12" RH |
| E1INTSUSP.3627 | HALFTRAAX AANT230 83.5" Track 430 mm Disc HP LDA | |

FRAME HANGER & PIVOT

FRAME HANGER IDENTIFICATION

To determine the applicable frame hanger for a specific suspension, the hanger 'drop' will often need to be determined.

Frame drop is the measurement in millimetres from the underside of the trailer frame to the centre of the pivot bolt hole. Refer to dimension A in [Figure 7](#).

Frame hangers are available in a tapered configuration. Refer to [Figure 8](#).

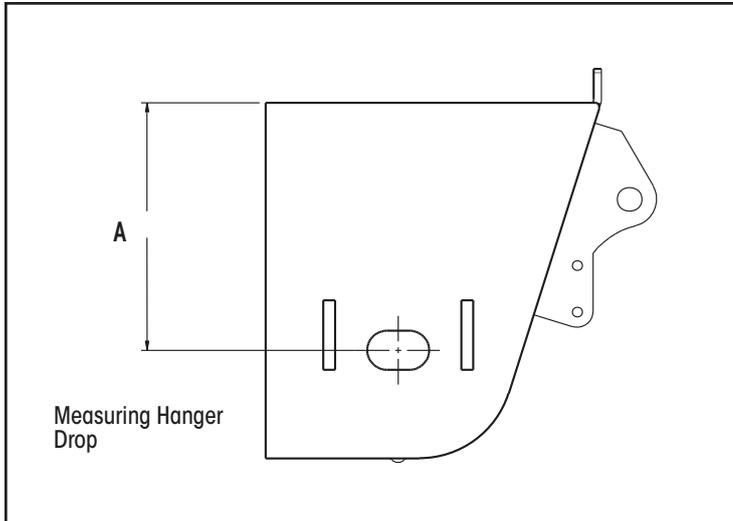


Figure 7: Framer Hanger Drop Identification

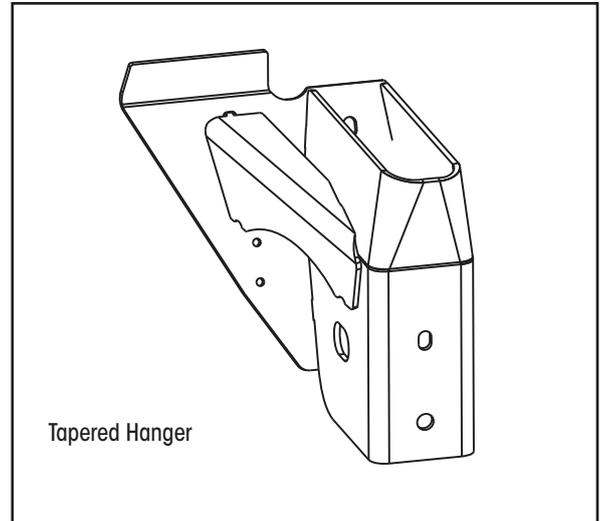
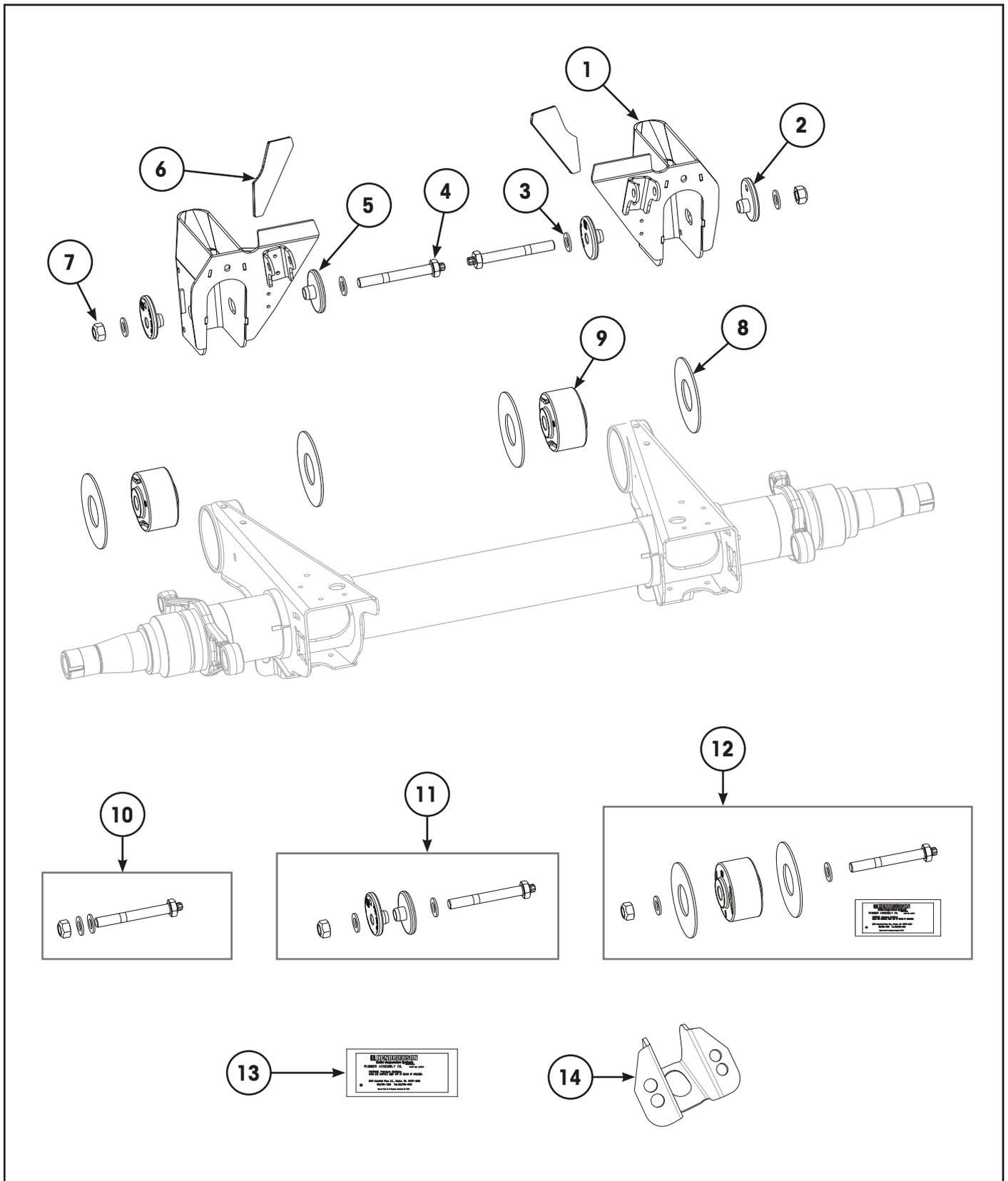


Figure 8: Tapered Hanger Identification



FRAME HANGER & PIVOT





FRAME HANGER & PIVOT

| Item | Part Number | Description | Qty | Notes |
|------|-------------|-------------------------------------|-----|--|
| 1 | S-28400-1R | Frame Hanger, RH – Tapered [1] | 1 | 203 mm drop. Refer “Frame Hanger Identification” on page 7. 12, 13.5”, 14”, 15” standard travel & 15” liftable. |
| | S-28400-1L | Frame Hanger, LH – Tapered [1] | 1 | |
| | S-28400-2R | Frame Hanger, RH – Tapered [1] | 1 | 254 mm drop. Refer “Frame Hanger Identification” on page 7. 16” & 17” standard & liftable & 15” high control. |
| | S-28400-2L | Frame Hanger, LH – Tapered [1] | 1 | |
| | S-28400-3R | Frame Hanger, RH – Tapered [1] | 1 | 305 mm drop. Refer “Frame Hanger Identification” on page 7. 19” standard travel. |
| | S-28400-3L | Frame Hanger, LH – Tapered [1] | 1 | |
| 2 | C-20925 | Flanged washer, Outer – QUIK-ALIGN® | 2 | Eccentric. |
| 3 | NSS | Washer, Hardened – 7/8 | 4 | Use item 10, 11 or 12. |
| 4 | NSS | Shear Bolt – QUIK-ALIGN | 2 | Use item 10, 11 or 12. |
| 5 | C-20924 | Flanged Washer, Inner – QUIK-ALIGN | 2 | Concentric. |
| 6 | S-27330 | Gusset, Frame Hanger | 2 | |
| 7 | NSS | Nut, Prevailing Torque – 7/8 UNC | 2 | Use item 10, 11 or 12. |
| 8 | S-26807-4P | Kit, Wear Bushing | 1 | |
| 9 | NSS | Bush, TRI-FUNCTIONAL™ | 2 | [2] Use item 12. |
| 10 | S-31621 | Kit, Pivot Bolt | 2 | Includes items 3, 4 & 7. |
| 11 | S-31628 | Kit, QUIK-ALIGN | 2 | Includes items 2, 3, 4, 5 & 7. |
| 12 | S-31622 | Kit, TRI-FUNCTIONAL Bush | 1 | [2] Includes items 3, 4, 7, 8, 9 & 13 |
| 13 | A-14011 | Lube Pack – TRI-FUNCTIONAL™ Bush | 2 | |
| 14 | S-39879-1 | Brake Chamber Mount | 2 | |

[1] Hanger Repair Kits: Two hanger repair kits are available to assist with repair of cracked, worn or gouged hangers. Depending on the damage involved it may be possible to use one of these kits instead of replacing the entire hanger. For more details refer to Hendrickson [Technical Bulletin 97117-101](#).

- 98690-003 is for worn or gouged hangers. Includes pivot bolt kit, S-31628.
- 98544-024 is for hangers with minor cracking.

[2] NOTE: The TRI-FUNCTIONAL™ bush (TFB™) is larger than the inner diameter of axle beam tube. To avoid damaging the TFB, the correct installation tool MUST be used along with the appropriate lubricants. Refer to the “Special Tools” on page 21 section for tool details. For bush replacement procedures, refer to Hendrickson [Technical Bulletin L427](#).



AIR SPRINGS

AIR SPRING IDENTIFICATION

To assist with the correct air spring identification a visual inspection of the air spring is recommended. There are two air spring identification markings:

- The air spring part number is provided on a decal on the upper bead-plate (refer to Item 1 in [Figure 9](#))
- Moulded into the air spring rubber bellows (refer to Item 2 in [Figure 9](#)).

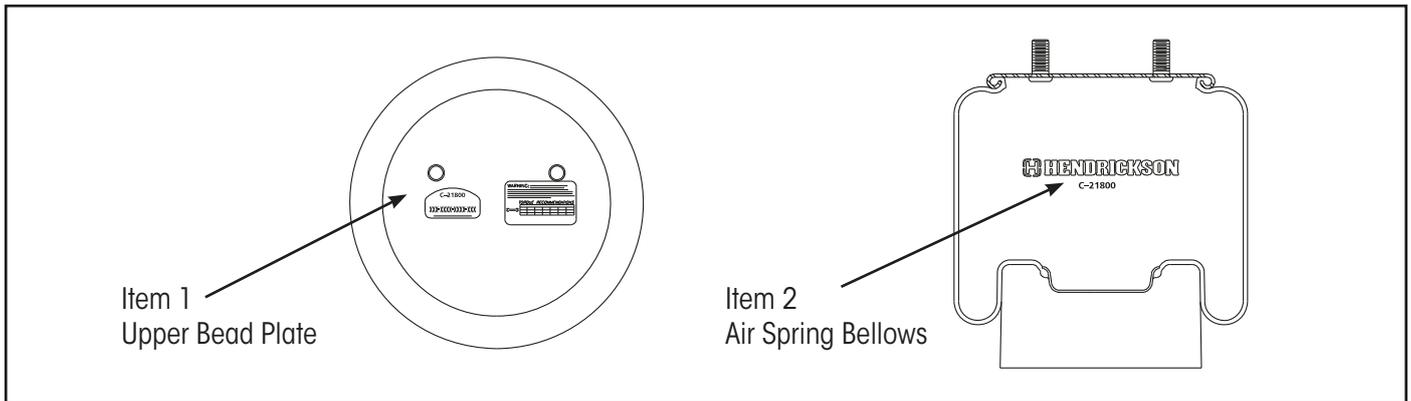
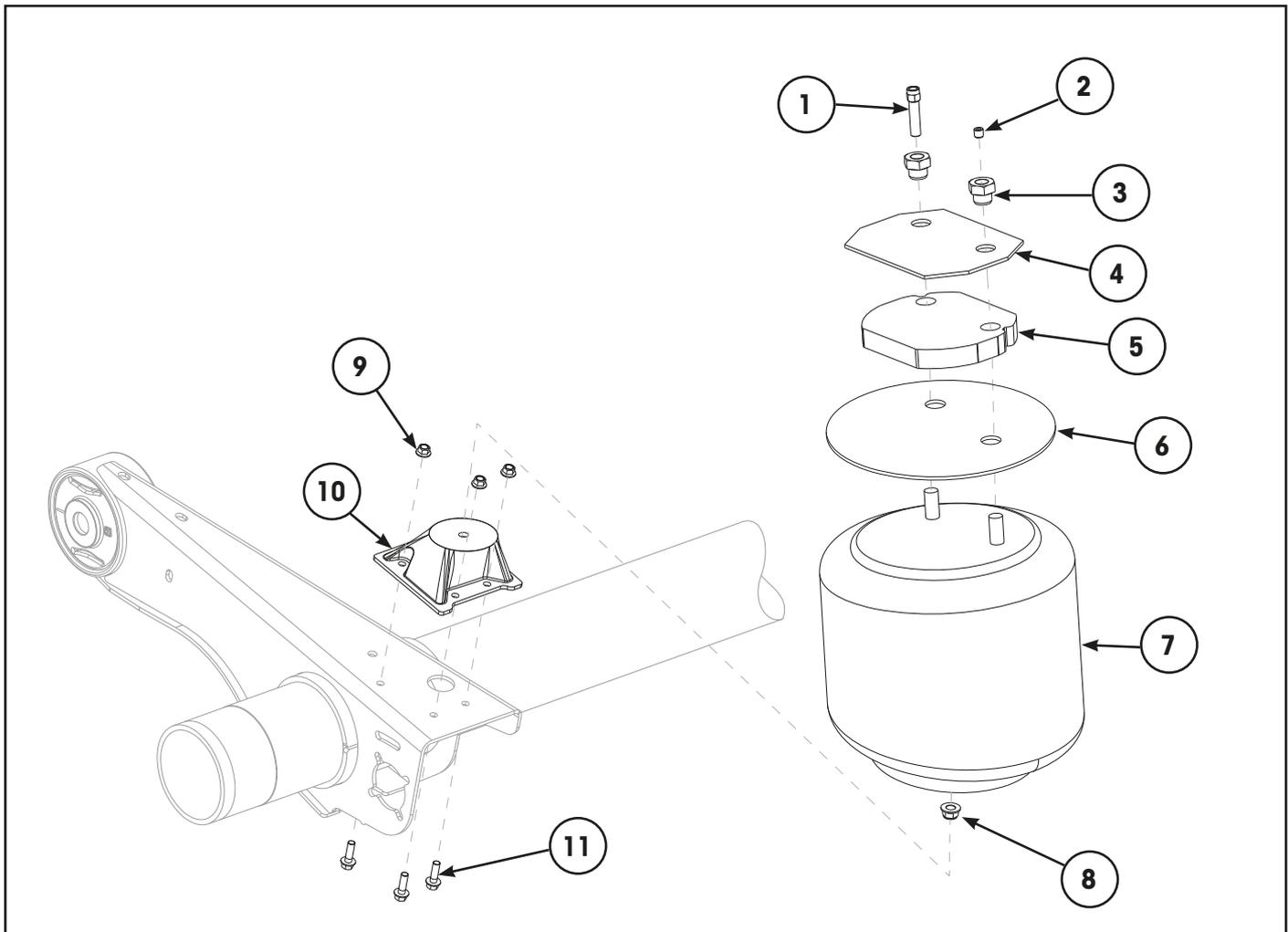


Figure 9: Air Spring Identification

AIR SPRINGS & HARDWARE





AIR SPRINGS & HARDWARE

| Item | Part Number | Description | Qty | Notes |
|------|-------------|-------------------------------------|-----|---|
| 1 | NSS | Air Fitting, 3/8" – Air Spring | 2 | Use item 12. |
| 2 | NSS | Plug, Air Fitting – 1/4" NPT | 2 | Use item 12. |
| 3 | NSS | Air Fitting – Air Spring | 2 | Use item 12. |
| 4 | B-20905 | Plate – Air Spring Mount, Upper | 2 | All except 19" ride height. |
| 5 | S-22510-4 | Spacer, Air Spring | 2 | 19 mm. 14" ride height. |
| | S-22510-1 | Spacer, Air Spring | 2 | 29 mm. 15" ride height & 16" liftable. |
| | S-22510-2 | Spacer, Air Spring | 2 | 48 mm. 16" ride height & 17" liftable. |
| | S-22510-3 | Spacer, Air Spring | 2 | 80 mm. 17" ride height. |
| | S-22302-6 | Spacer, Air Spring – Metal | 2 | 135 mm welded metal assembly. 19" ride height. |
| 6 | S-23294 | Air Spring Plate | 2 | 14" ride height. |
| 7 | S-26773 | Air Spring Assembly | 2 | 12" ride height. |
| | S-21800 | Air Spring Assembly | 2 | Excluding 12" ride height. |
| 8 | SA-7000-1 | Nut, Flanged – Air Spring, Lower | 2 | 1/2"-13. |
| 9 | SA-7000-3 | Nut, Flanged - Air Spring Pedestal | 6 | 3/8"-16. |
| 10 | S-30148-1L | Pedestal, Air Spring – Cast, LH | 1 | 48 mm. Refer to Air Spring Pedestal Identification box below. |
| | S-30148-1R | Pedestal, Air Spring – Cast, RH | 1 | |
| | S-30148-3L | Pedestal, Air Spring – Cast, LH | 1 | 79 mm. Refer to Air Spring Pedestal Identification box below. |
| | S-30148-3R | Pedestal, Air Spring – Cast, RH | 1 | |
| 11 | SA-6900-5 | Bolt, Flanged – Air Spring Pedestal | 2 | 3/8"-16 x 1.25". |
| 12 | S-22907/2 | Hardware Kit – Air Spring | 2 | 12" ride-height. Includes items 1, 2, 3, 4 & 7. |
| | S-22619 | Hardware Kit – Air Spring | 1 | 13.5" ride-height. 15" ride-height liftable. 19" ride-height. Includes items 1, 2, 3, 4 & 7. |
| | S-22630 | Hardware Kit – Air Spring | 1 | 14" ride height. 15" ride-height except liftable. 16" ride-height liftable. Includes items 1, 2, 3, 4 & 7. |
| | S-22631 | Hardware Kit – Air Spring | 1 | 16" ride-height except liftable. 17" ride-height liftable. Includes items 1, 2, 3, 4 & 7. |
| | S-22632 | Hardware Kit – Air Spring | 1 | 17" ride-height except liftable. Includes items 1, 2, 3, 4 & 7. |

NOTE: Early design HALFTRAAX™ axle assemblies were manufactured with welded type air-spring pedestals, which are not available as a service part. Bolted type air-spring pedestals cannot be used to replace welded type.

Air Spring Pedestal Identification

Air spring pedestal height is measured from the bottom of the pedestal to the centre of the air spring mounting hole. See reference **A** in Figure 10.

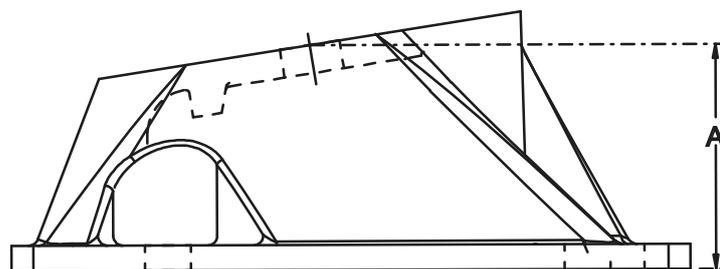
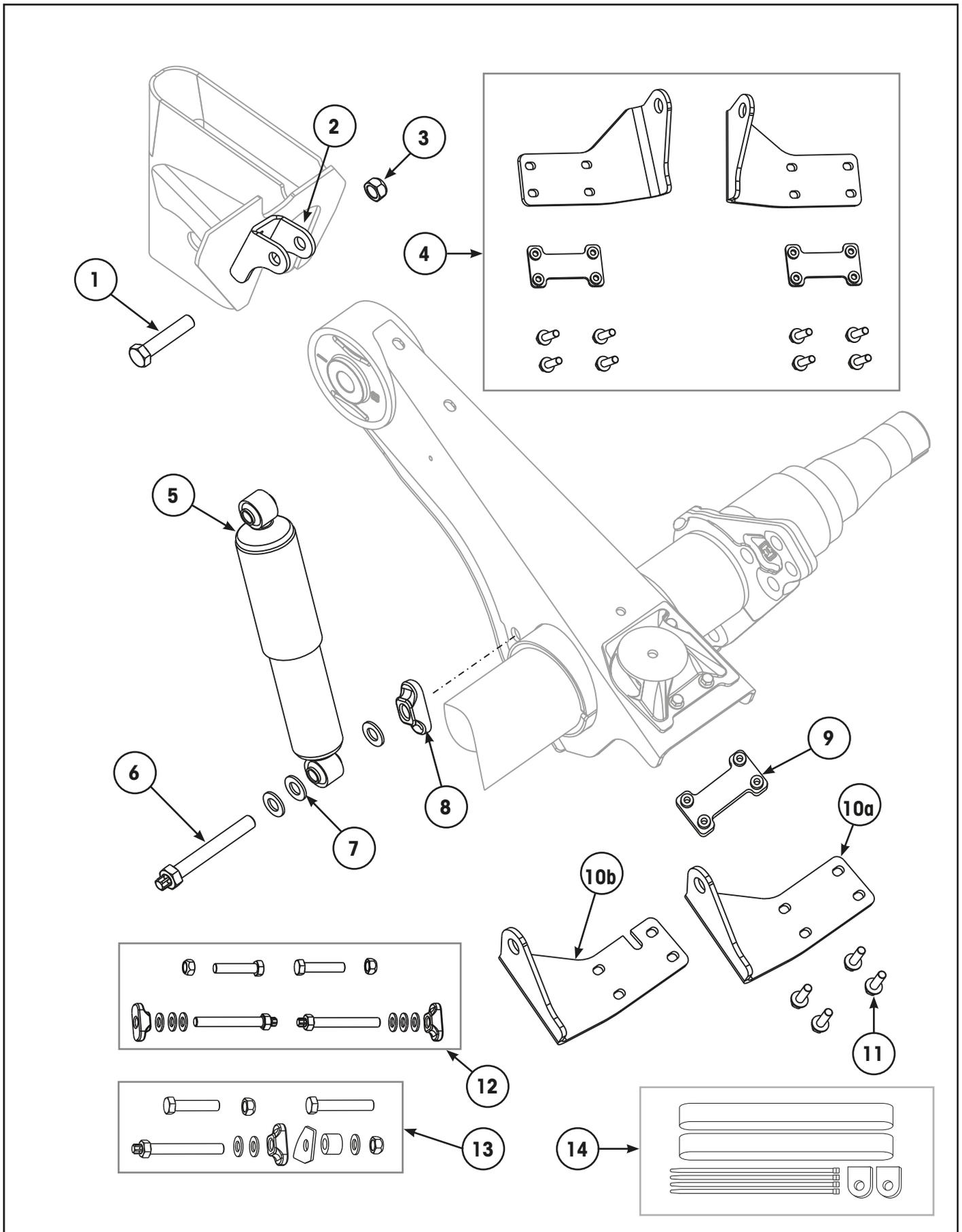


Figure 10: Pedestal Identification



SHOCK ABSORBERS & HARDWARE





SHOCK ABSORBERS & HARDWARE

| Item | Part Number | Description | Qty | Notes |
|------|-------------|--|-----|---|
| 1 | NSS | Bolt, Shock Absorber – Upper | 2 | Use item 12. |
| 2 | S-20113 | Clevis, Mounting – Shock Absorber | 2 | |
| 3 | NSS | Nut, Shock Absorber – Upper | 2 | Use item 12. |
| 4 | 98918-018 | Kit, Lower Shock Support Bracket | 1 | Includes items 9, 10a & 11. Note: Does not suit 5" slack option. |
| 5 | S-21699 | Shock Absorber – Road Friendly | 2 | All, except 12" ride height. |
| | S-20889 | Shock Absorber – Non-Road Friendly | 2 | All, except 12" ride height. |
| | S-23743 | Shock Absorber – Non-Road Friendly | 2 | 12" ride height – NZ. |
| | B-33431 | Shock Absorber – Highly Damped Non-Road Friendly | 2 | [1] 12" ride height – NZ. |
| 6 | NSS | Bolt, Shock Absorber Lower | 2 | Use item 12. |
| 7 | NSS | Washer, Hardened | 6 | Use item 12. |
| 8 | NSS | Shock Absorber Spacer, Cast | 2 | Use item 12. |
| 9 | B-31050 | Nut Plate, Lower Shock Support Bracket | 2 | |
| 10a | B-32949-1 | Bracket, Lower Shock Support – LH | 1 | Standard. |
| | B-32949-2 | Bracket, Lower Shock Support – RH | 1 | Standard. |
| 10b | 98870-303 | Bracket, Lower Shock Support – LH – 5" Slack | 1 | With cut-out to suit 5" slack. |
| | 98870-304 | Bracket, Lower Shock Support – RH – 5" Slack | 1 | With cut-out to suit 5" slack. |
| 11 | SA-6900-5 | Bolt, Lower Shock Support Bracket | 8 | 3/8"-16 x 1.25". |
| 12 | 98111-103 | Bolt Kit, Shock Absorber Mounting | 1 | Includes items 1, 3, 6, 7 & 8. |
| 13 | S-24021 | Bolt Repair Kit Shock Absorber Mounting | 2 | [2] Refer note. |
| 14 | 98918-009 | Shock Strap Kit – Suits S-21699 & S-20889 | 1 | All, except 12" ride height. Includes straps, cable ties & clevises (if required). |
| | S-23086-5 | Shock Strap Kit – Suits S-23743 & B-33431 | 1 | 12" ride height. Includes straps, cable ties & clevises (if required). |

[1] NOTE: If retrofitting highly damped B-33431 shock absorbers they must be installed along with support bracket kit 98918-018 (item 4).

[2] NOTE: Repair kit includes upper and lower mounting hardware for one side, including extra nut and [L635](#) repair instructions to repair damaged lower bolt thread.



HEIGHT CONTROL VALVE

HCV SYSTEM IDENTIFICATION

For AANT INTRAAX® suspension systems, the Height Control Valve (HCV) components are common regardless of configuration, with the following exceptions.

The HCV brackets and lower linkage mounting brackets are available in two variations as follows:

- Fixed to the brake chamber bracket (Refer to [Figure 11](#))
- Fixed to the axle tube (Refer to [Figure 12](#))

The HCV (upper) mounting bracket varies between the brake chamber and axle tube mounted lower linkage bracket. Before mid-2019, the brake chamber lower linkage mounting has an additional spacer bracket between the hanger mounting point and the HCV mounting studs. From mid-2019, the HCV brake chamber mounting uses a single longer bracket that replaces the two shorter ones.

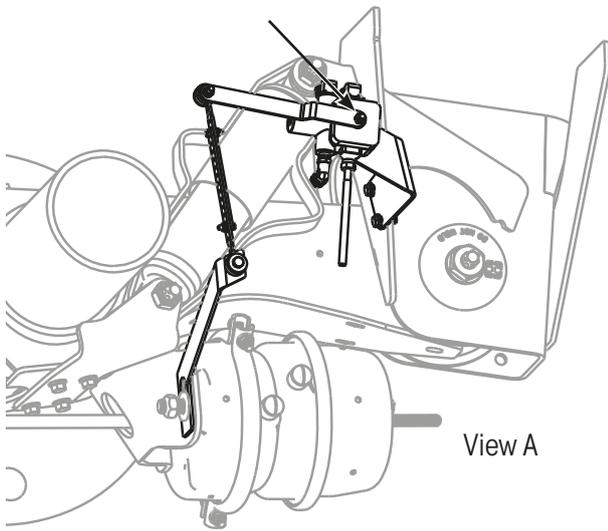


Figure 11: Brake Chamber Bracket Mount

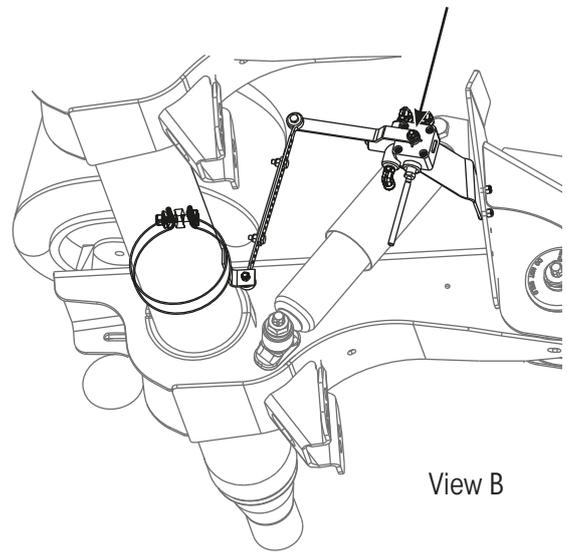


Figure 12: Axle Tube Mount

NOTICE: The HCV assembly (Part no. 98603-022) includes the lever arm. The nut that retains the lever arm to the HCV shaft is held tight with thread lock and **MUST NOT** be removed! (Refer arrows.) Attempting to remove the nut will most likely result in fracture of the HCV shaft.

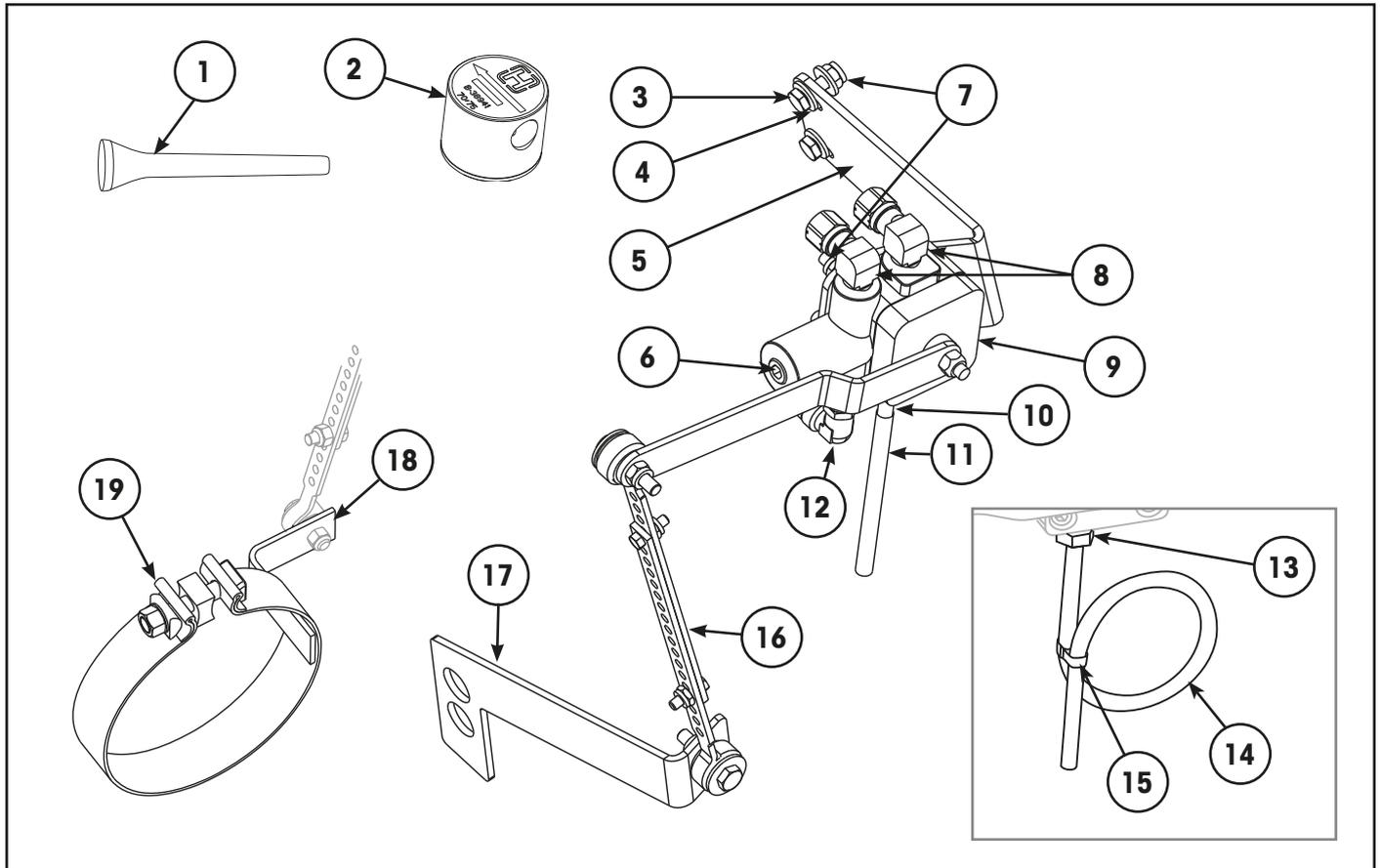
Complete HCV Kits

Complete Height Control Valve kits include HCV, protection valve, linkages, brackets, clamps and necessary hardware.

| Number | Suitable For | Components |
|-----------|----------------------------------|---|
| 98606-096 | Brake Chamber Mounted Linkage | Includes items 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 16 & 17. |
| 98606-336 | 5" Axle Tube Mounted Linkage | Includes items 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 16, 18, & 19. |
| 98606-097 | 5-3/4" Axle Tube Mounted Linkage | Includes items 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 16, 18, & 19. |



HEIGHT CONTROL VALVE

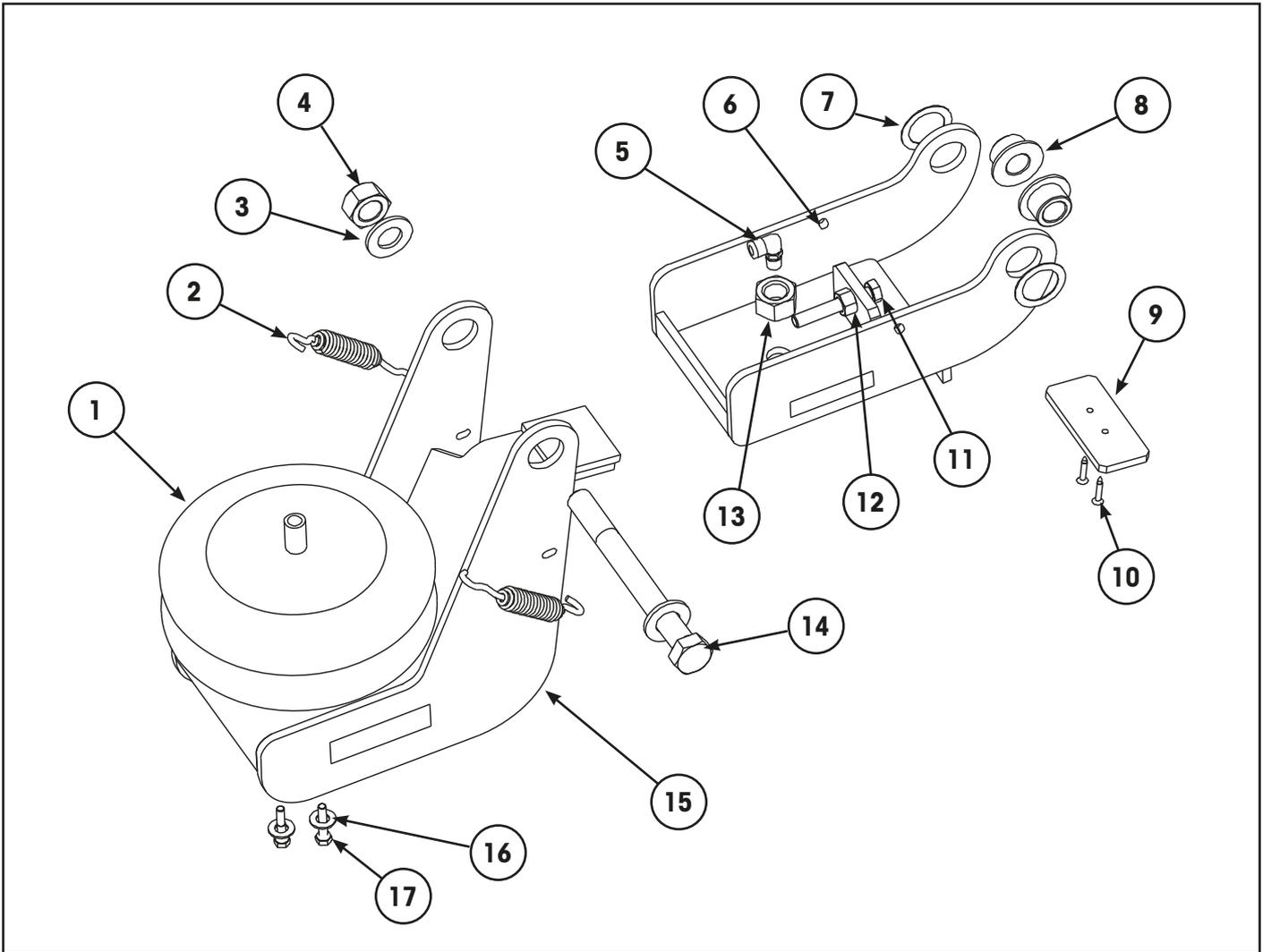


| Item | Part Number | Description | Qty | Notes |
|------|-------------|--|-----|---|
| 1 | NSS | HCV Centring Dowel | 1 | Use item 20. |
| 2 | S-38941 | Pressure Protection Valve | 1 | |
| 3 | NSS | Bolt, 1/4"-20 UNC x 3/4" | 2 | Use item 20. |
| 4 | 22962-028 | Washer, Hardened – 1/4" | 6 | |
| 5 | B-26303 | HCV Bracket – Short (Not illustrated) | 1 | Suits clamp band mount, item 19. |
| | 98677-022 | HCV Bracket – Long (Replaces two-piece) | 1 | Suits brake chamber mount, item 17. |
| 6 | NSS | Pipe Plug 1/4" NPTF | 1 | Use item 20. |
| 7 | NSS | Nut Lock Hex 1/4"-20 UNC | 4 | Use item 20. |
| 8 | 98732-003 | Elbow 90° x 1/4" NPTF Compression | 2 | Compression. Two are included in item 20. |
| 9 | 98603-022 | Height Control Valve 1/4" NPT | 1 | |
| 10 | NSS | Barbed Tube Fitting, 1/4" NPT, Plastic | 1 | Use item 20. For heavy duty applications use items 13, 14 & 15. |
| 11 | NSS | Tube 1/4" ID x 4" Long | 1 | |
| 12 | 98934-031 | Elbow 90° Swivel x 1/4" NPT | 1 | Push to connect, swivel. |
| 13 | 98934-035 | Fitting 1/4 NPT, Metal | 1 | Optional vent tube & fitting suitable for heavy duty axle use. |
| 14 | SA-6400-2 | Tube, Black Nylon – 1/4" x 12" Long | 1 | |
| 15 | S-11430-1 | Tie, Nylon | 1 | |
| 16 | S-14187 | Link Assembly – Bolted | 1 | |
| 17 | S-22477 | Bracket, Lower – HCV Link | 1 | Brake chamber bracket mounted. |
| 18 | S-23293 | Bracket, Lower – HCV Link | 1 | Axle tube mounted. Use with clamp, item 19. |
| 19 | S-26593-1 | Clamp, Bracket - HCV Link | 1 | 5.00" axle tube mounted. |
| | S-26593-3 | Clamp, Bracket - HCV Link | 1 | 5.75" axle tube mounted. |
| 20 | S-29870 | HCV Sub Kit (See also "Complete HCV Kits") | 1 | Includes items 1, 3, 6, 7, 8, 10 & 11. (Not illustrated) |



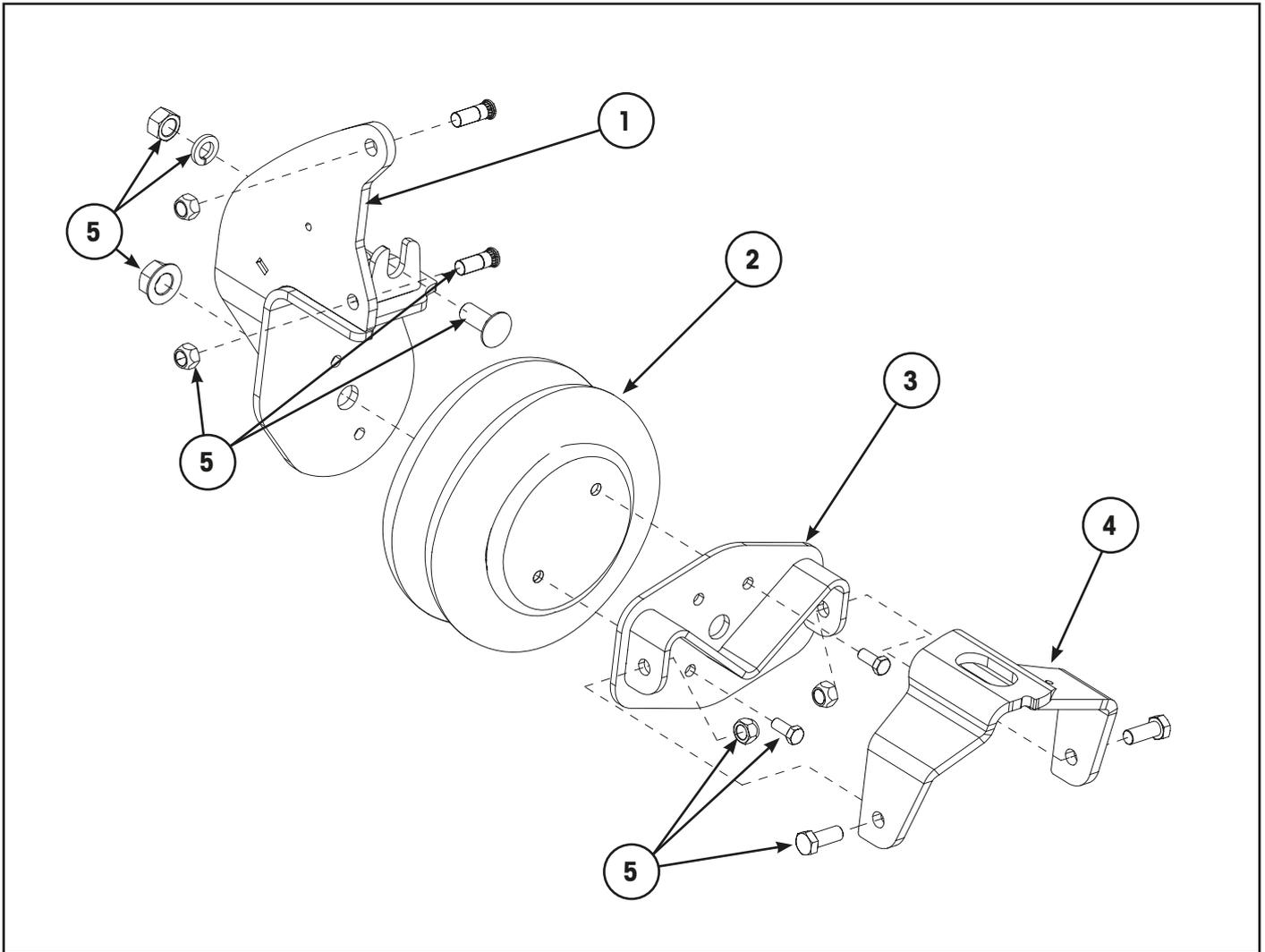
AXLE LIFT SYSTEM HARDWARE

UBL™ KIT - EARLY, UP TO 2018



| Item | Part Number | Description | Qty | Notes |
|------|-------------|---------------------------------------|-----|-------------------------|
| 1 | S-23114 | Air Spring, Lift Axle | 2 | |
| 2 | B-20693 | Spring, Retaining – Axle Lift Bracket | 4 | |
| 3 | S-21024 | Washer, Hardened | 4 | 7/8" |
| 4 | 50106-000 | Nut, Cone Lock | 2 | 7/8" – 9" Grade 8 |
| 5 | 98934-031 | Elbow 90° Swivel x 1/4" NPT | 2 | Push to connect. |
| 6 | 98429-015 | Bracket, Axle Lift – Hanger Fixing | 2 | |
| 7 | 98429-007 | Spacer, Hardened – 50 x 1 mm | 4 | |
| 8 | 98429-002 | Bush, Pivot – 50 x 22 mm | 4 | |
| 9 | 98429-008 | Brace Plate – Lift | 2 | |
| 10 | 98841-002 | Screw, Self-Drilling | 4 | Gauge 10 – 18 x 30 |
| 11 | 98651-002 | Set Screw | 2 | M12 x 75 Class 8.8 |
| 12 | 58248-000 | Nut, Lock | 2 | M12 |
| 13 | S-22490-5 | Flange Nut – Spiral Lock | 2 | 3/4" x 16 |
| 14 | 98766-006 | Bolt, Pivot | 2 | 7/8" – 9 x 8.5" Grade 8 |
| 15 | 98429-014 | Bracket, Axle Lift – Spring Fixing | 2 | |
| 16 | 22962-015 | Washer, Hardened | 4 | 3/8" |
| 17 | SA-1100-2 | Bolt, Hex | 4 | 3/8" x 0.88" |

AXLE LIFT SYSTEM HARDWARE UBL™ KIT - LATE, FROM 2018

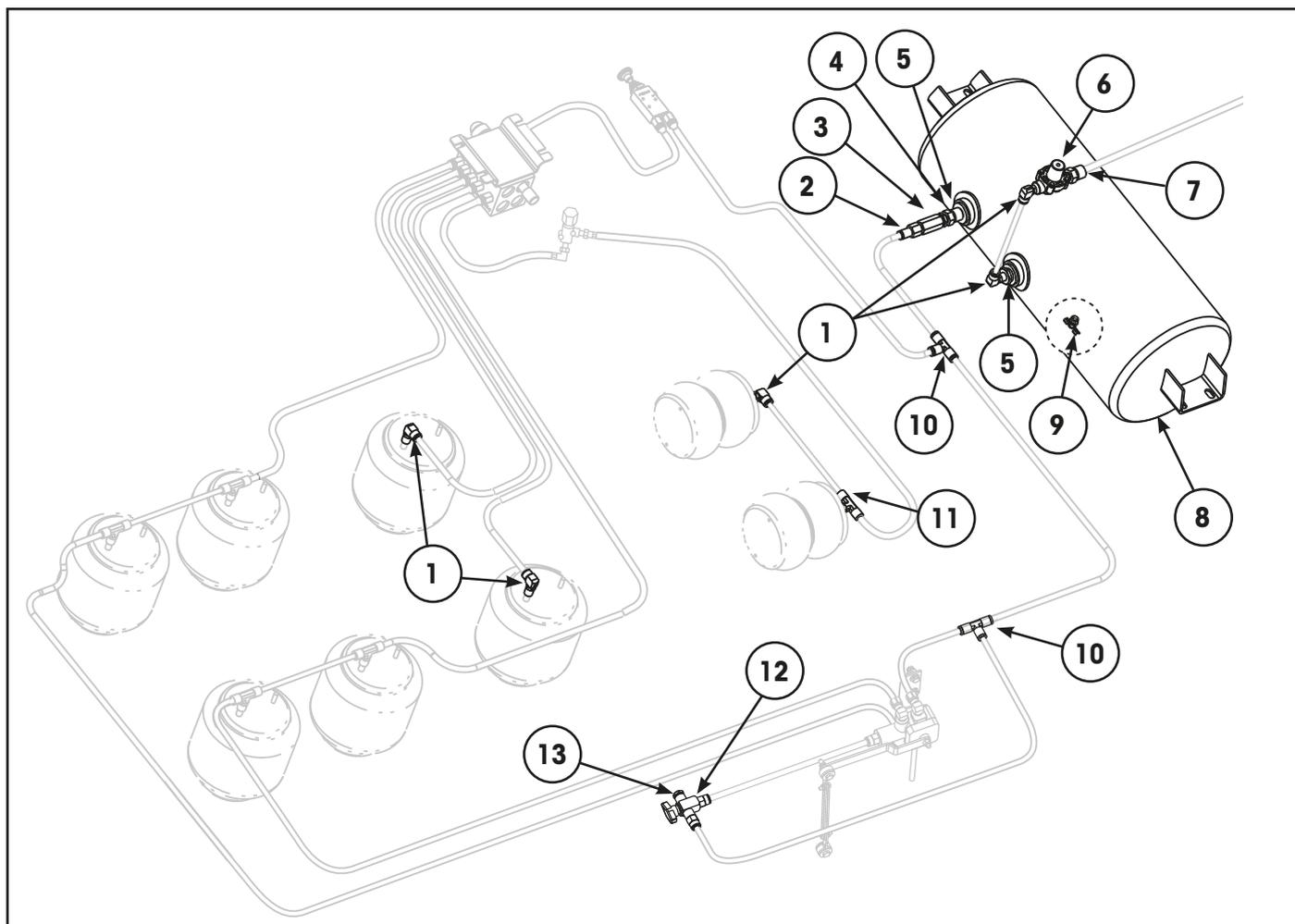


| Item | Part Number | Description | Qty | Notes |
|------|-------------|--|-----|---|
| 1 | S-32038-1C | Lift Support Frame Bracket – Left Hand | 1 | |
| | S-32038-2C | Lift Support Frame Bracket – Right Hand | 1 | |
| 2 | S-23114 | Air Spring | 2 | |
| 3 | S-28614 | Rear Bracket Assembly | 2 | |
| 4 | S-28617-1 | Lift Bracket – Left Hand | 1 | |
| | S-28617-2 | Lift Bracket – Right Hand | 1 | |
| 5 | S-30634-1/2 | Lift Assembly Hardware Kit | 2 | Includes all bolts, nuts and washers required to install UBL-401 kit on one side. |
| 6 | UBL-401 | Complete UBL™ Kit to Suit AANT (Not illustrated) | 1 | [1] Includes all items, 1, 2, 3, 4 & 5. |

[1] NOTE: The UBL-401 kit cannot be paired with some brake chambers. This is due to insufficient clearance that restricts correct movement. The TSE UltraLife 30/30 3" stroke brake chamber is known to interfere. However, other similar sized long stroke brake chambers may also cause obstruction.



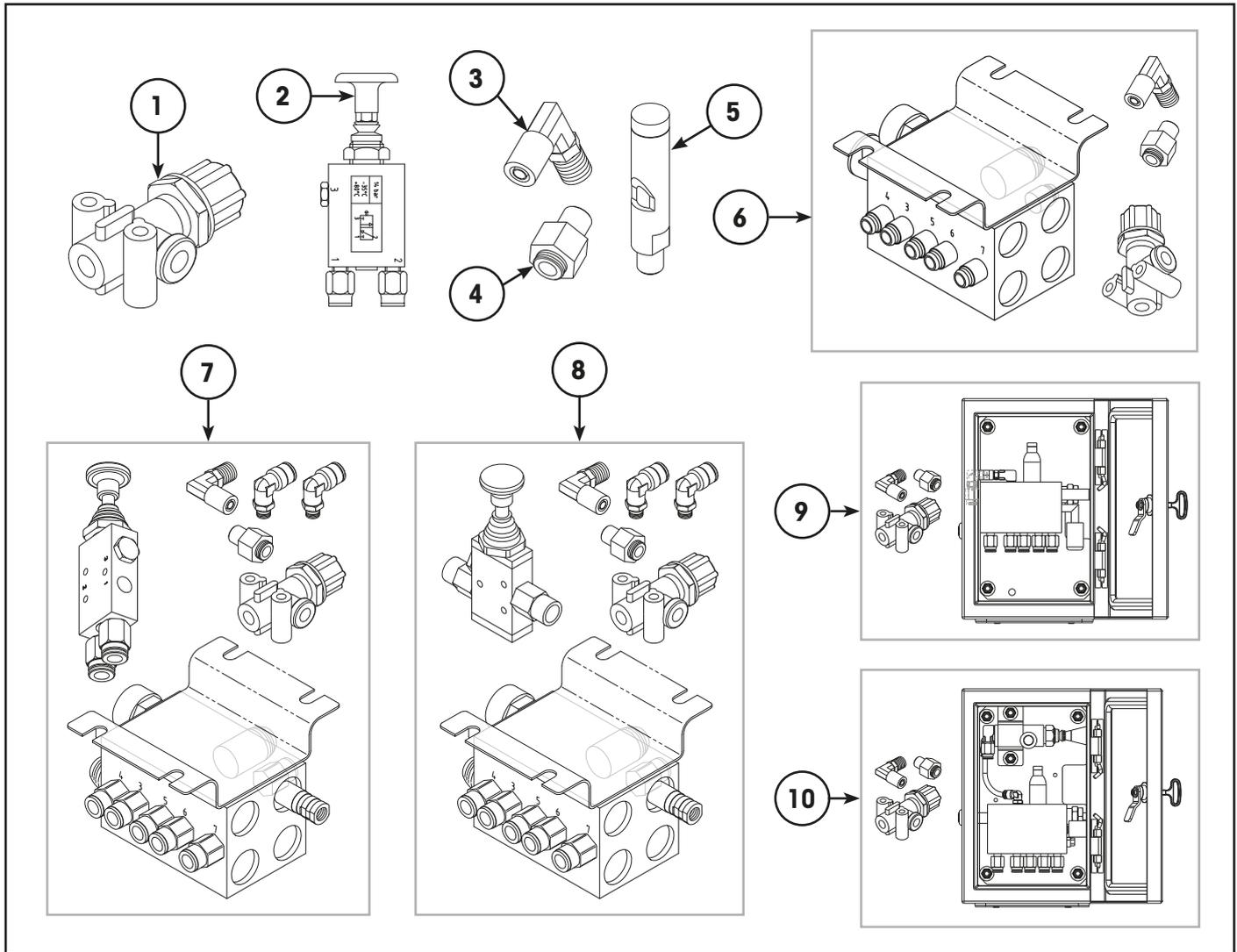
AXLE LIFT SYSTEM CONTROL



| Item | Part Number | Description | Qty | Notes |
|------|-------------|-------------------------------------|-----|------------------------------|
| 1 | 98934-031 | Male 90° Elbow – 3/8" x 1/4" NPT | AR | |
| 2 | 98934-005 | Connector – Female 3/8" x 1/4" NPT | 1 | For in-line filter, item 3. |
| 3 | 98499-006 | Air In-Line Filter – 1/4" NPT | 1 | Use with fitting, item 2. |
| 4 | 98934-025 | Fitting, 1/4" Male x 1/4" Male | 1 | For in-line filter, item 3. |
| 5 | 98934-028 | Reducing Bush – 3/4" NPT x 1/4" NPT | 1 | |
| 6 | S-38941 | Pressure Protection Valve | 1 | |
| 7 | 98934-026 | Fitting – 1/2" x 1/4" NPT | 2 | |
| 8 | 97065-004 | Air Tank – 24 Litre, 240 x 630 mm | 1 | |
| 9 | 98934-027 | Drain Valve | 1 | |
| 10 | 98934-015 | Tee – 3/8" | 1 | |
| 11 | 98934-032 | Tee Male Swivel – 3/8" | AR | |
| 12 | A-22535 | Dump Valve, 3-Way Ball | 1 | For suspension dump option. |
| 13 | 98732-015 | Silencer Fitting | 1 | To suit dump valve, item 12. |

IMPORTANT: These axle lift system control parts are only applicable to LACV systems supplied by Hendrickson Australia.

LIFT AXLE CONTROL VALVE



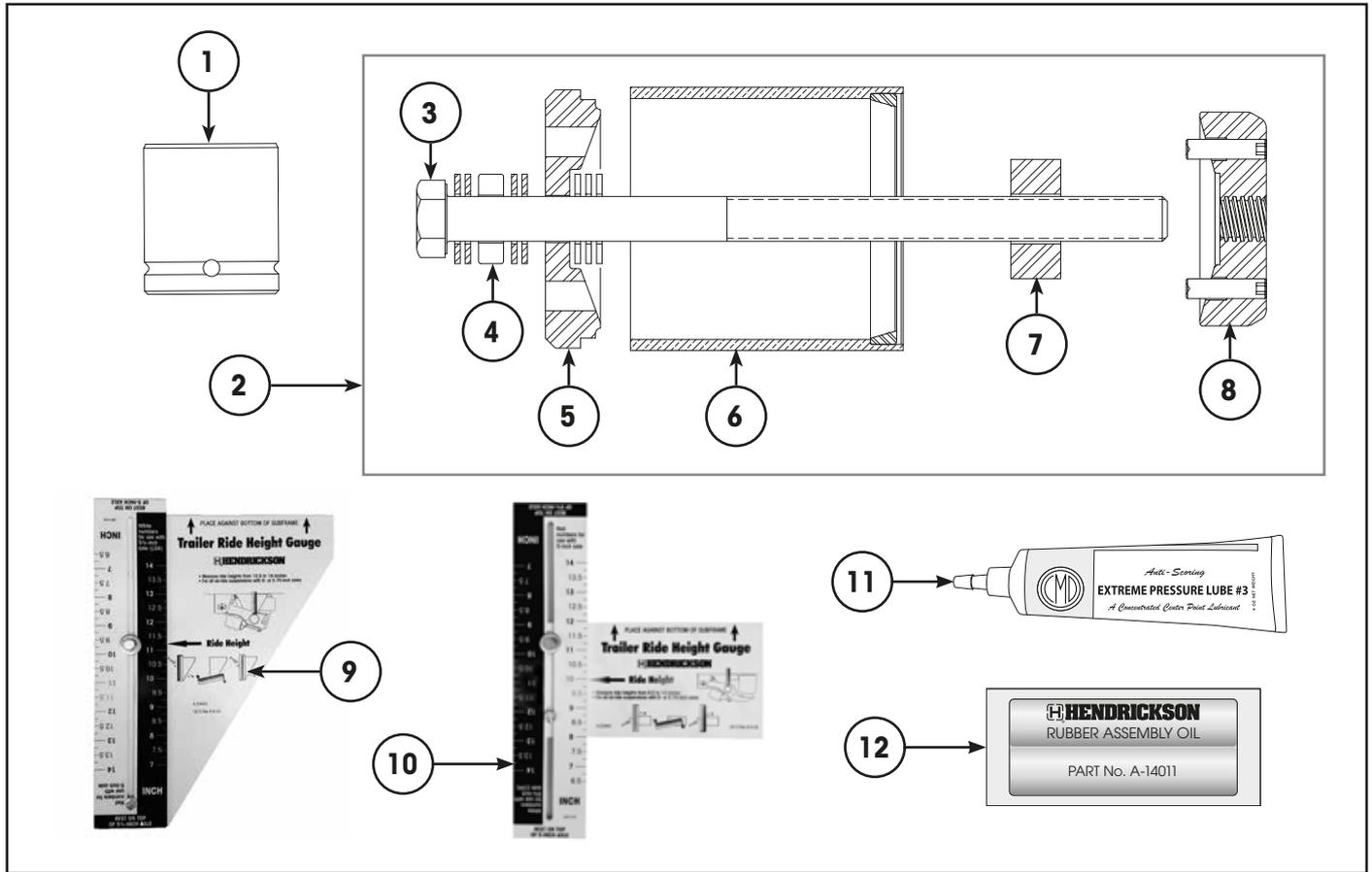
| Item | Part Number | Description | Qty | Notes |
|------|-------------|-------------------------------------|-----|--|
| 1 | 98732-006 | Pressure Regulator – 80 psi | 1 | Included in items 6, 7, 8, 9 & 10. |
| 2 | 98402-003 | Valve – Manual Override | 1 | Standard override valve for Auto/Auto LACV. Includes fittings. Included in items 7 & 10. |
| 3 | 98732-003 | Air Fitting – 90° Elbow | 1 | Use with pressure regulator, item 1. |
| 4 | 98732-002 | Air Fitting – Straight | 1 | |
| 5 | 98732-059 | Whistle | 2 | Included in complete LACV, items 9 & 10. |
| 6 | 98975-004 | Manual/Auto – With 80 psi Regulator | 1 | LACV with fittings & decal. Includes item 1, 3 & 4. |
| 7 | 98975-005 | Auto/Auto – With 80 psi Regulator | 1 | LACV with standard override valve, fittings & decal. Includes items 1, 2, 3 & 4. Refer illustration. |
| 8 | 98975-008 | Auto/Auto – With 80 psi Regulator | 1 | LACV with alternate override valve, fittings & decal. Includes items 1, 3, 4 & alternate (straight) version of item 2. Refer illustration. |
| 9 | 98975-013 | Manual/Auto – With 80 psi Regulator | 1 | Enclosure with LACV, regulator & fittings, item 6. |
| 10 | 98975-014 | Auto/Auto – With 80 psi Regulator | 1 | Enclosure with LACV, valve, regulator & fittings, item 7. |

IMPORTANT: These axle lift control system components are only applicable to systems supplied by Hendrickson Australia.



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SPECIAL TOOLS



| Item | Part Number | Description | Qty | Notes |
|------|-------------|--|-----|--|
| 1 | S-24303 | Socket, Pivot Bolt – E20 | 1 | 3/4 inch drive |
| | S-24536 | Socket, Pivot Bolt – E20 | 1 | 1 inch drive standard duty |
| | S-25119 | Socket, Pivot Bolt – E20 | 1 | 1 inch drive heavy duty |
| 2 | S-24736 | Tool Kit - Narrow TRI-FUNCTIONAL™ Bush | 1 | Kit includes items 3 to 8 & 11. Refer Note. |
| 3 | S-24215 | Bolt, Acme Thread – 14 Inch | 1 | Included in item 2. |
| 4 | 98762-001 | Bearing, Thrust – TFB™ Tool | 1 | Included in item 2. |
| 5 | S-26986 | Plate, Front – TFB Tool | 1 | Included in item 2. |
| 6 | S-24216 | Tube, Transition – TFB Tool | 1 | Included in item 2. |
| 7 | S-21314 | Spacer, Removal – TFB Tool | 1 | Included in item 2. |
| 8 | S-26985 | Plate, Rear Drive – TFB Tool | 1 | Included in item 2. |
| 9 | S-23442 | Gauge, Ride Height – 13.5 to 19 Inch | 1 | |
| 10 | S-23445 | Gauge, Ride Height – 6.5 to 14 Inch | 1 | |
| 11 | S-21337 | Grease, Extreme Pressure | 1 | [1] Essential for use with tool on installation. Included in item 2. |
| 12 | A-14011 | Lube Pack - TRI-FUNCTIONAL Bush | 1 | To lubricate bushes on installation. |

[1] NOTE: The TRI-FUNCTIONAL™ tool kits are supplied with one tube of extreme pressure grease. It is essential to use this grease on the tool’s Acme thread to avoid thread form damage. Do not use this grease on the bushes.



REVISIONS TABLE

| DATE | REV | PAGE | DESCRIPTION |
|----------|-----|---------|--|
| May-2018 | D | All | Add AANT HP axles. Add B-33431 shock absorber & UBL-401 Kit. Expand axle lift controls. Replace air fitting with 98934-031. Clarify early UBL parts. Correct TFB tool plate to S-26986. Add HCV sub kit S-29870. ECN 10587, 11247, 11321, 11364. |
| Nov-2018 | E | 9 | Add hanger repair kits & 19" ride height ECN 11274, 11419, 11630. Correct TFB kit quantity. |
| Dec-2019 | F | 13 | Clarify shock bolt repair kit. Add shock strap kit. |
| Dec-2019 | F | 14, 15 | Update HCV components, ECN 11464. |
| Dec-2019 | F | 9, 11 | Amend hanger repair kit number. Add 14" ride height, ECN 11611. |
| Dec-2019 | F | 18, 19 | Expand axle lift details, ECN 11515. |
| Feb-2021 | G | 19 | Add whistle, ECN 11559. |
| Feb-2021 | G | 8, 9 | Add brake chamber mount. |
| Feb-2021 | G | 15, 18 | Update PP valve, ECN 11716. |
| Feb-2021 | G | 5, 6, 7 | Add 83.5" HALFTRAAX, ECN 11642, 11778. |
| Feb-2021 | G | 15 | Update HCV band clamp, ECN 11822. |
| Feb-2024 | H | 9 | Update brake chamber mount, ECN 11719. |
| Feb-2024 | H | 12, 13 | Add 5" shock support bracket, ECN 11965. |
| | | | |
| | | | |

*Actual product performance may vary depending upon vehicle configuration, operation, service and other factors.
 All applications must comply with applicable Hendrickson specifications and must be approved by the respective vehicle manufacturer with the vehicle in its original, as-built configuration.
 Contact Hendrickson for additional details regarding specifications, applications, capacities, and operation, service and maintenance instructions.*

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